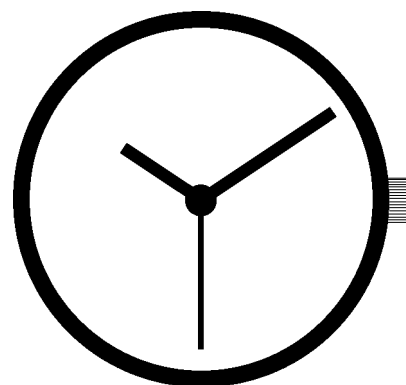


# ISA SPECIALITY ISA SPORT ISA QUARTZ

Cal 9500



11 1/2 '''  
25.60 mm  
H. 6.85



CASING GUIDE

3 HANDS

EOL

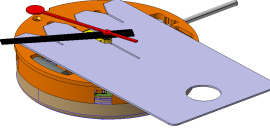
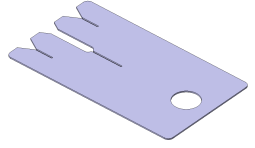
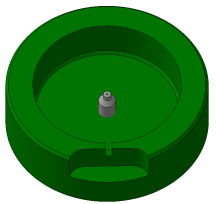
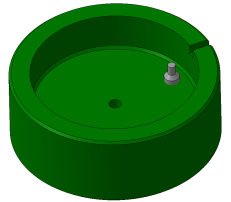
End Of Life

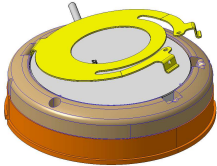
**ISASWISS**  
WATCH MECHANISMS

[www.isaswiss.com](http://www.isaswiss.com)

In conformity with RoHS standard

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OBJET	ILLUSTRATIONS	PROCEDURE	INFORMATIONS
<b>Preparation</b>			
<b>Visual checking</b>		<ol style="list-style-type: none"> <li>1) Check the dial.</li> <li>2) Check the hands.</li> <li>3) Check the case, case back and glass.</li> <li>4) Check the hand-setting stem.</li> </ol>	No scratches, no dust, no finger spots, no discoloration, great flatness / straghtness.
<b>Existing hands removing</b>		If the movement does not have dial and have hands work, use the maintaining plate hands extractor to avoid damaging the gear.	<b>TC-50205</b> 
<b>Dial and hands fitting</b>		<ol style="list-style-type: none"> <li>1) Place the movement into the movement holder N° 1-012905.</li> <li>2) Fit the dial.</li> <li>3) Fit the hour hand and the minute hand at 12h.</li> <li>4) Fit the central hand (second, second chrono, minute chrono, moon indication, tide, day, second time zone) at 12h.</li> </ol>	<b>1-012905</b> 
<b>Hand-setting stem</b>		<ol style="list-style-type: none"> <li>1) Removing the stem using the extractor holder movement N° 5-049122.</li> <li>2) Cut it at the length wanted and stick strongly the crown.</li> </ol> <p>Comment: Always remove the stem in rest position.</p> <p><b>The movement is ready to be cased.</b></p>	<b>5-049122</b>  A lenght of 0.5 mm between the case and the crown is necessary to insure the pusher function of the stem (except for the version 9500/1010).
<b>Casing</b>			
<b>Movement casing</b>		Insert the movement in the case avoiding shocks in the middle.	Be careful of the hands positions to not shock dial index.
<b>Hand-setting stem</b>		Insert the hand-setting stem after possible greasing of the axis.	
<b>Casing ring</b>		Insert the casing ring. There are no casing screws.	
<b>Hand-setting stem checking</b>		Check the straight rotation of the crown and the different positions of the hand-setting stem.	

OBJET	ILLUSTRATIONS	PROCEDURE	INFORMATIONS
Battery		1) Put the battery CR2032 beginning from the lateral bridle side. 2) Fix the battery positive bridle  <b>The movement has started.</b>	
Case back		Put the case back to close the watch.	
<b>Check and settings</b>			
Cleanliness		Check the cleanliness of the watch (internal and external).	
Water-resistance		Check the water resistance of the case if necessary.	
Hands synchronisation		See the instruction manual of the choosen version.	